

Medical gas devices



ECO/4 PLUS fourth source module

Product description

2-stage control module for medical gases, consisting of a High Pressure model 451 regulator and a Low Pressure model 451 regulator, both made of CW614N brass. As well as the two regulators, the module also has a High Pressure gauge, a High Pressure shut-off valve, two overpressure discharge valves integrated into the pressure regulators that can be connected with a Ø 16 mm weld-on pipe connector, and a Low Pressure shut-off valve for servicing. Low Pressure gauge on the outlet to measure line pressure. The inlet connection is specific for the gas used, the outlet is fitted with a Ø 22 mm weld-on pipe connector. Its maximum

nitrogen capacity at 7.5 bar outlet pressure is 70 Nm³/h, 1166 Nl/min.The control module is protected against atmospheric agents by PLEXIGLAS.For easy wall mounting, all components are installed on a powder-coated metal plate.

Normatives

UNI EN ISO 10524-2:2006 | UNI EN ISO 9001:2008 | UNI CEI EN ISO 14971:2012 | UNI CEI EN ISO 13485:2004 | UNI EN ISO 15001:2012

Components

N.One 451 High Pressure regulator made of CW614N brass and stainless steel pressure adjustment set screw.

N.One 451 Low Pressure regulator made of CW614N brass and stainless steel pressure adjustment set screw.

N.Two overpressure discharge valves, integrated into the pressure regulators, made of CW614N brass.

N.One gas-specific inlet.

N.One outlet with Ø22 mm weld-on pipe connector.

N.One CW614N brass High Pressure shut-off valve.

N.One Low Pressure shut-off valve for servicing.

N.One CW614N brass check valve.

N.One High Pressure gauge, range 0-315 bar, class 2.5.

N.One Low Pressure gauge, range 0-16 bar, class 2.5.

N.One sintered bronze inlet filter (filtration grade < 100 $\mu\text{m}).$

Stainless steel springs.

VITON O-Ring for O2, NBR O-ring for other gases.

NYLON seal seat for O2, TEFLON seal seat for other gases.

VITON O-Ring for O2, NBR O-ring for other gases.

Nylon gaskets.

PLEXIGLAS cover.

Powder-coated metal fixing plate.

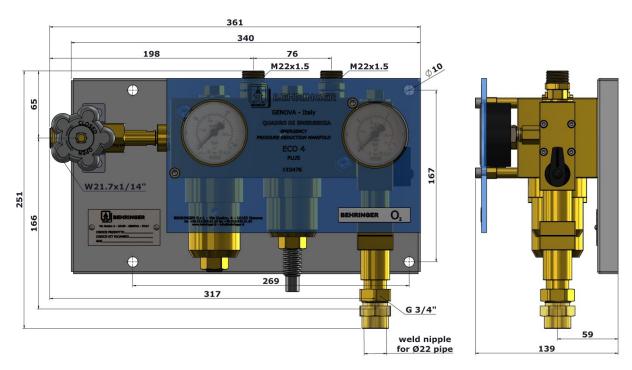
Product codes

GAS	CODE
OXYGEN	HQ019DR1
NITROUS OXIDE	HQ020DR1
NITROGEN	HQ021DR1
CARBON DIOXIDE	HQ022DR1
AIR	HQ023DR1

Technical data

CODE	Q max.	P_1 max.	P ₂	CONNECTION	WEIGHT
HQ019DR1	90 Nm³/h	200 bar	9 bar	W21,7x1/14" 'A'	14,0 kg
HQ020DR1	90 Nm³/h	200 bar	9 bar	G3/8" 'A'	14,0 kg
HQ021DR1	90 Nm³/h	200 bar	9 bar	W21,7x1/14" 'B'	14,0 kg
HQ022DR1	90 Nm³/h	200 bar	9 bar	W27x2 'A'	14,0 kg
HQ023DR1	90 Nm³/h	200 bar	9 bar	W30x1/14" 'A'	14,0 kg

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